

Garant**Indexable insert for turning CC.T 09T302, for finish machining, Grade: HB7140-2**

Order data

Order number	260056 HB7140-2
GTIN	4067263315483
Item class	21G

Technical description

Tool material	Carbide
Cutting speed v_c main application	70 - 230 m/min
ISO code indexable insert	CCMT 09T302
Main application	M
Grade	HB7140-2
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 2.5 mm
Corner radius	0.2 mm
Feed f	0.1 - 0.3 mm/rev.
Coating	coated

Cutting conditions	heavily interrupted
Number of changes/inserts	2
Chip breaker	VS
Tolerance	M
Type of product	Indexable insert for turning